



RASCOhybrid HMS317N

POLYURETHANE HYBRID MORTAR INJECTION MATERIAL

HYBRID INJECTION PRODUCTS

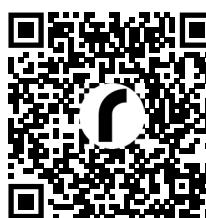
RASCOhybrid HMS317 is a solvent-free polyurethane injection resin system, with finely adjustable gel time, for use with a cement suspension. The hybrid system optimizes and enhances the performance of standard cement injection, thereby offering numerous additional benefits. Thanks to the efficiently matched polyurethanebased and cementitious materials, the hybrid mortar system undergoes a precisely controlled and tailored curing reaction. This serves to minimize material loss through washing-out during injection, thus offering twofold benefits: on the one hand, the injection operations proceed up to five times faster than with standard filling mortars. On the other hand, material consumption is more predictable given the low material loss even with high hydrostatic pressures.

USE

RASCOhybrid HMS317N is a fast-reacting polyurethane resin system, with factory-preset gel time, for addition to cement suspensions (RASCOhybrid HMS C1 or equivalent) that are used to waterproof and stabilize dry to heavily water-bearing soft ground and rock masses. Its factory-preset gel time and reaction behaviour make it ideal for waterproofing above water and underwater.

FEATURES

- minimises washing-out of cement
- adjustable viscosity through addition of PU-mixture to the cement suspension
- hybrid system with good compressive strengths
- preset gel time speeds up material preparation where large quantities are required
- high cost-effectiveness
- additional acceleration of gel time is achievable with RASCOhybrid HMS AC
- high ground permeation



Further product info



END 13.01.2026

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EXPERT REPORTS

- Groundwater suitability, MFPA Leipzig, Germany
- Ageing behaviour selected performance characteristics, MFPA Leipzig, Germany
- Compressive strength development, FHNW Muttenz, Switzerland
- Model environmental product declaration available
- Further reports on request

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TECHNICAL/PHYSICAL DATA

	A-component	B-component	C1 cement*	A:B mix	A:B:C mix
Supplied form	liquid	liquid	powdery		
Material colour	slightly yellowish	brown	grey		the A, B and C components shall be proportioned so as to meet sitespecific requirements. The technical properties vary accordingly and require separate definition and verification for each project.
Container type	IBC	IBC	bag		
Container size	1000 kg	1250 kg	25 kg		
Viscosity (DIN EN ISO 3219)	190 - 250 mPas	180 - 240 mPas	n/a		
Density (DIN EN ISO 2811)	1,01 kg/ltr (± 0,04)		1,23 kg/ltr (± 0,04)		
Hazardous goods/ADR	none	none			
Mixing ratio			1:1 (by volume)		
Setting time at 25 °C			10 min.		
Tensile bond strength (DIN EN 12618-2)			approx. 3,7 N/mm ²		
Flexural tensile strength (DIN EN 196-1)			approx. 17,7 N/mm ²		
Tensile strength (DIE EN ISO 527-3)			approx. 44,2 N/mm ²		
Compressive strength (DIN EN 196-1)			approx. 62 N/mm ²		
Application temperature	from +5 °C bis +40 °C				
Storage/shelf life	12 months in original container, from +10 °C to +25 °C, in dry conditions				

*weitere technische / physikalische Daten für den RASCOhybrid HMS C1 Zement können aus dem jeweiligen Datenblatt entnommen werden.

SUPPLY/ADDITIVES

Item no.	Product	Container	Contents
1113.3172.001	RASCOhybrid HMS317N A-Comp	canister	20 kg
1113.3172.002	RASCOhybrid HMS317N A-Comp	IBC	1000 kg
1113.3179.001	RASCOhybrid HMS317 B-Comp	canister	24.3 kg
1113.3179.002	RASCOhybrid HMS317 B-Comp	IBC	1250 kg
1113.3901.001	RASCOhybrid HMS317 AC	canister	5 kg
1113.3901.002	RASCOhybrid HMS317 AC	canister	20 kg
1113.9211.111	RASCOhybrid HMS C1	bag	25 kg

Grouting machines, equipment and accessories available on request

LEGAL NOTICE: The information provided on the use and application of our products in this technical data sheet is based on the present state of our knowledge. The customer shall bear sole responsibility for the proper specification, application and use of the products in line with the intended purpose, project-specific conditions and external actions. The most recent technical data sheet shall apply. The current technical data sheets are available at www.rascor.com. Our General Terms of Business shall form an integral part of this technical data sheet.

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APPLICATION/PREPARATION

The A and B components are supplied in the correct, ready-to-use volumetric suitable proportions of 1:1. RASCOhybrid HMS AC (accelerator) is separately added to the A component and mixed with a stirrer. Application is by means of an injection pump, which acts as a bypass to the cement suspension and delivers the components in the ratio 1:1 by volume. The A and B components are delivered separately and mixed together by a static mixer immediately before being added to the cement suspension. The reaction of all mixed components produces a polyurethane hybrid mortar.

GENERAL GUIDELINES / SAFETY NOTICE

The gel and curing times are temperature-dependent. The reaction between the components is significantly influenced by the ambient, material, rock mass and groundwater temperatures. A minimum application temperature of +5°C should be observed for the individual components.

The components shall be properly blended into a homogeneous mix. For this purpose, a static mixer of min. 300 mm length should be used. As all RASCOhybrid HMS resins are moisture-sensitive, always ensure that the containers are properly sealed during storage.

Do not use water or aqueous agents to clean the injection pump and bypass pipe.

Suitable protective clothing, gloves and goggles shall be worn. An eyewash bottle shall be kept at hand. For further details, please consult the safety data sheet.

CLEANING OF WORKING EQUIPMENT

As the injection product reacts with water, no parts of the working equipment shall under any circumstances be cleaned with aqueous cleaning agents. Either machine oil or RASCOflex PU-DT Cleaner V2 for cleaning all equipment and accessories that have come into contact with polyurethane. Please consult the manufacturer's instructions for the relevant pumps and equipment.

DISPOSAL

For details on how to dispose of the individual components, please consult the product safety data sheet. Cured material, in moderate quantities, may be disposed of with normal domestic waste.



Mixing video

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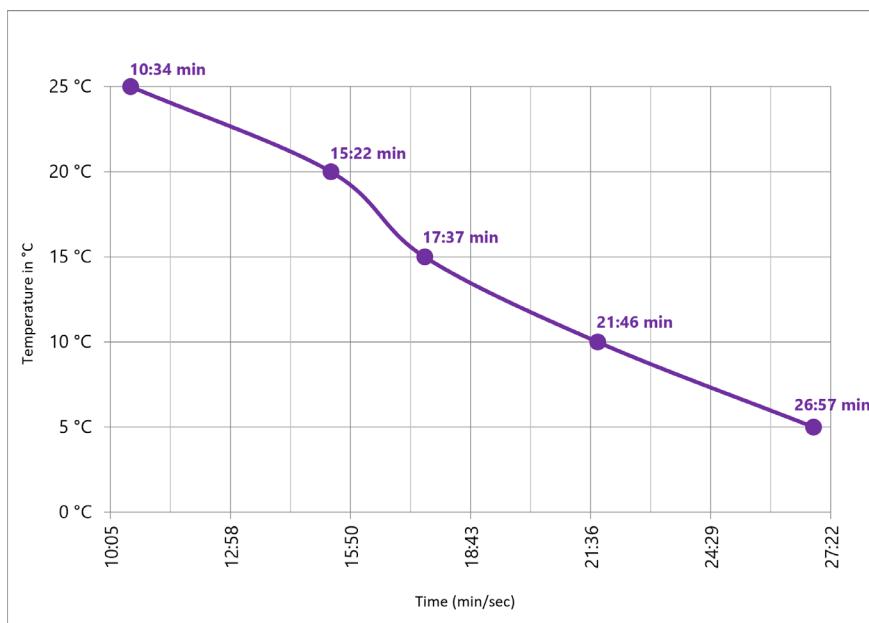


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GEL TIME FOR STANDARD PRODUCT

Gel time in minutes, in function of material/building fabric temperature



Guide values from laboratory tests!

Temp.	Standard
25 °C	10:34
20 °C	15:22
15 °C	17:37
10 °C	21:46
5 °C	26:57

Times in (min:sec)

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